

**CLAIMS**

[1] An order forecast system for forecasting a quantities of orders based on forecast information indicating required quantities for a plurality of scheduled delivery dates or scheduled delivery periods, which system comprises:

a forecast storage section for storing a plurality of sets of past forecast information having different receive dates; an actual order quantity storage section for storing actual order quantities for each delivery date or delivery period; and a processing unit for using the past forecast information stored in the forecast storage section and the actual order quantities stored in the actual order quantity storage section to calculate the forecast quantities of orders by correcting required quantities in new sets of forecast information for which forecasts are to be made,

wherein the processing unit calculates a plurality of conversion coefficients that are ratios of one or more required quantities contained in the sets of past forecast information to one or more corresponding actual order quantities;

calculates a standard deviation of the conversion coefficients whose forecast lead times, defined as the period between forecast receive date and scheduled delivery date, are the same;

judges a forecast lead time whose standard deviation or a value derived therefrom does not exceed a predetermined threshold to be a valid forecast lead time;

and

calculates forecast quantities of orders by performing an arithmetic operation using, among the required quantities contained in the new sets of forecast information, those that correspond to the valid forecast lead times, and the conversion coefficients corresponding thereto.

5 [2] The order forecast system as claimed in claim 1,  
10 wherein the forecast quantity of orders is calculated by multiplying a required quantity contained in the new forecast information by an average value of a plurality of corresponding conversion coefficients.

15 [3] The order forecast system as claimed in claim 1,  
wherein the conversion coefficients are calculated as a ratio of two or more required quantities among the required quantities contained in the past forecast information whose forecast lead times are consecutive to two or more  
20 corresponding actual order quantities.

[4] The order forecast system as claimed in claim 2,  
wherein the conversion coefficients are calculated as a ratio of two or more required quantities among the required  
25 quantities contained in the past forecast information whose forecast lead times are consecutive to two or more corresponding actual order quantities.

[5] The order forecast system as claimed in claim 3,  
30 wherein the conversion coefficient is treated as the

conversion coefficient corresponding to the forecast lead time among the two or more consecutive forecast lead times whose period is shortest.

5 [6] The order forecast system as claimed in claim 4, wherein the conversion coefficient is treated as the conversion coefficient corresponding to the forecast lead time among the two or more consecutive forecast lead times whose period is shortest.

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[7] The order forecast system as claimed in claim 1, wherein a forecast lead time whose ratio of standard deviation to an average value of a plurality of conversion coefficients corresponding thereto does not exceed a predetermined threshold is judged to be a valid forecast lead time.

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[8] The order forecast system as claimed in claim 2, wherein a forecast lead time whose ratio of standard deviation to an average value of a plurality of conversion coefficients corresponding thereto does not exceed a predetermined threshold is judged to be a valid forecast lead time.

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[9] The order forecast system as claimed in claim 3, wherein a forecast lead time whose ratio of standard deviation to an average value of a plurality of conversion coefficients corresponding thereto does not exceed a predetermined threshold is judged to be a valid forecast lead time.

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[10] The order forecast system as claimed in claim 4,  
wherein a forecast lead time whose ratio of standard  
deviation to an average value of a plurality of conversion  
coefficients corresponding thereto does not exceed a  
predetermined threshold is judged to be a valid forecast  
lead time.

[11] The order forecast system as claimed in claim 5,  
wherein a forecast lead time whose ratio of standard  
deviation to an average value of a plurality of conversion  
coefficients corresponding thereto does not exceed a  
predetermined threshold is judged to be a valid forecast  
lead time.

[12] The order forecast system as claimed in claim 6,  
wherein a forecast lead time whose ratio of standard  
deviation to an average value of a plurality of conversion  
coefficients corresponding thereto does not exceed a  
predetermined threshold is judged to be a valid forecast  
lead time.

[13] An order forecast method for forecasting  
quantities of orders based on forecast information  
indicating required quantities for a plurality of  
scheduled delivery dates or scheduled delivery periods,  
which method comprises:

storing a plurality of sets of past forecast  
information having different receive dates in a forecast  
storage section;

storing an actual order quantity for each delivery date or delivery period in an actual order quantity storage section;

calculating a plurality of conversion coefficients that are ratios of one or more required quantities contained in the sets of past forecast information stored in the forecast storage section to one or more corresponding actual order quantities among the actual order quantities stored in the actual order quantity storage section;

calculating a standard deviation of the conversion coefficients whose forecast lead times, defined as the period between forecast receive date and scheduled delivery date, are the same;

judging a forecast lead time whose standard deviation or a value derived therefrom does not exceed a predetermined threshold to be a valid forecast lead time; and

calculating forecast quantities of orders by performing an arithmetic operation using, among the required quantities contained in the new sets of forecast information, those that correspond to the valid forecast lead times, and the conversion coefficients corresponding thereto.

[14] An order forecast program for causing a computer to execute:

a step of calculating a plurality of conversion coefficients that are ratios of one or more required quantities contained in sets of past forecast information

to one or more corresponding actual order quantities;  
a step of calculating a standard deviation of the  
conversion coefficients whose forecast lead times,  
defined as the period between forecast receive date and  
5 scheduled delivery date, are the same;

10 a step of, for each forecast lead time, comparing the  
standard deviation or a value derived therefrom with a  
predetermined threshold and judging the forecast lead time  
to be a valid forecast lead time if the threshold is not  
exceeded;

15 a step of performing an arithmetic operation using,  
among the required quantities contained in the new sets  
of forecast information, those that correspond to the  
valid forecast lead times, and the conversion coefficients  
corresponding thereto, thereby calculating forecast  
quantities of orders.